

1. Substrate

The solid substrate over which **SPORTEC® style** is to be installed has to be dry, leveled, free of dust and of foreign material (e.g. residual mortar, oil etc.) as well as free of cracks in the substrate. Best conditions for laying the tiles are a base made of asphalt, concrete or existing typical flooring. Neither this floor has to be clean, dry and free of cracks and any other damages or pollutions. Not possible is to install the tiles on soft undergrounds. The tiles need a solid base for safe bear on the substrate. We recommend equipping the tiles with a fleece on the back, if you install the tiles on existing flooring.

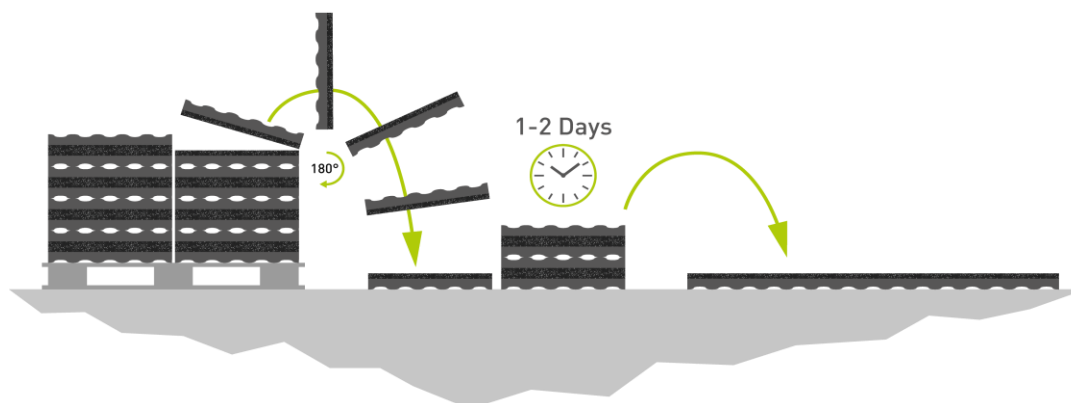


Suitable, solid surface

2. Preparation Work

The surface of the substrate has to be brushed and clean thoroughly. Minor unevenness must be levelled e.g. with a liquid filler compound before starting with the installation of the tiles.

Destack the tiles from the pallet and lay down loose on the ground and store them in the area you want to install for about 1-2 days before installation to ensure correct acclimation. For this, place small stacks with approx. 4-6 tiles with the underside (dimpled side) facing outwards, in order to protect the surface of the tiles from dirt or scratches and to compensate any protruding corners.



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The ambient temperature for installation of **SPORTEC® style** tiles should be between 15 °C and 25 °C. For an easier installation, a chalk line could be drawn (with chalk line).



Creating chalk lines and laying the tiles along this line

3. Installation

For simplification installation make lines with a chalk line or start on an edging or wall. If necessary, create a straight edge for the clean application of the tiles to a wall or in the room.

Lay the tiles in one line along the edging or marked line by lay tile to tile side by side without a gap between the tiles and the be sure that the connector pins will be at the front.



Installation of the tiles along a wall with the connector pins at the front

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Safety Surfaces

Installation Recommendations no. 9141 - R - 05

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In case of curves cut tiles with a cutter or electric saw in needed shape, to have a straight edge for the previous installation. Start second row of tiles with a half tile to ensure that the laying is in T-connection. The third row with a complete tile again, then a half tile and consecutive in this procedure. Connect the tiles with the delivered connector pins.

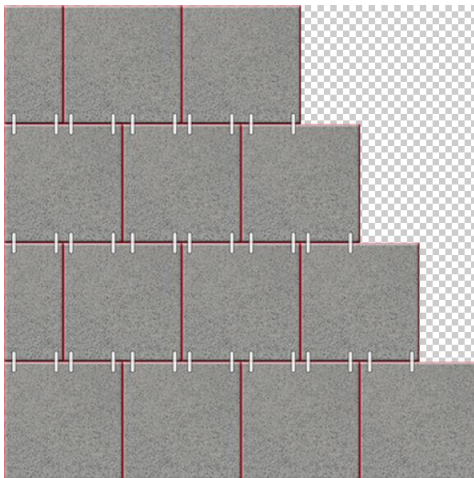


Start the second row shifted by a half tile; cutting of a round corner

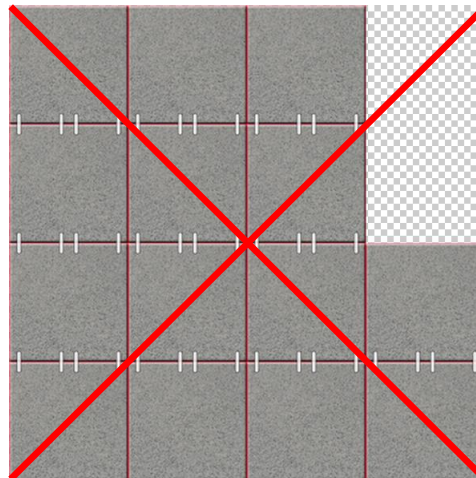
During the installation, pay attention that you have no gaps between single tiles. Please use a (rubber-) hammer to close the gaps and that the tiles laying directly to each other.



Closing the gaps with a hammer



Correct installation in T-connection;



false installation in cross joints

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The entire surface must be fixed on all sides, that the tiles can't move. Please use for open edges the **SPORTEC® style edge and corner profiles** or a fixation made by a metal bar.



Using edge and corner profiles; Fixation made by a metal bar

4. Coating

It is not recommendet to apply a coating on **SPORTEC® style** tiles in general.

5. Important details

The tiles may only be installed on leveled, dry and clean substrate. The area can be used directly after installation.

When possible the installation should be done in one day to have the same conditions for laying the tiles at all the time.

The tiles could be split with a jigsaw or a cutting knife.

It is possible to uninstall and stacking or storage the tiles and install again when needed fast and easy. Pay attention when install again at the connection with connector pins and laying the tiles in T-connection.

Needed tools for the installation:



Gloves



Measuring tape



Cutter



Chalk line



Jigsaw

**In case of claims caused of falsely delivered goods, defect goods, insufficient quantities or other possible faults make a claim immediately and stop the installation directly.
A claim of delivered material is only possible with untreated material and with declaration of the order number or production batch reference number. This number is printed on a sticker on bottom side of the tile.**



Batch-No. at the bottom side of the tile

DISCLAIMER:

These recommendations for applications and installation are based on our extensive experience and on current technological practice. Our liability and responsibility in the event of damages shall be limited to the extent defined in our General Terms and Conditions of Business, regardless of the above recommendations or of any statements made or advice given by our sales representatives or applications engineering staff.