

1. Substrate

The solid substrate over which **SPORTEC® style** is to be installed has to be dry, leveled, free of dust and of foreign material (e.g. residual mortar, oil etc.) as well as free of cracks in the substrate. Best conditions for laying the tiles are a base made of asphalt, concrete or existing typical flooring. Neither this floor has to be clean, dry and free of cracks and any other damages or pollutions. Not possible is to install the tiles on soft undergrounds. The tiles need a solid base for safe bear on the substrate. We recommend equipping the tiles with a fleece on the back, if you install the tiles on existing flooring.



Suitable, solid surface

2. Preparation Work

The surface of the substrate has to be brushed and clean thoroughly. Minor unevenness must be levelled e.g. with a liquid filler compound before starting with the installation of the tiles.

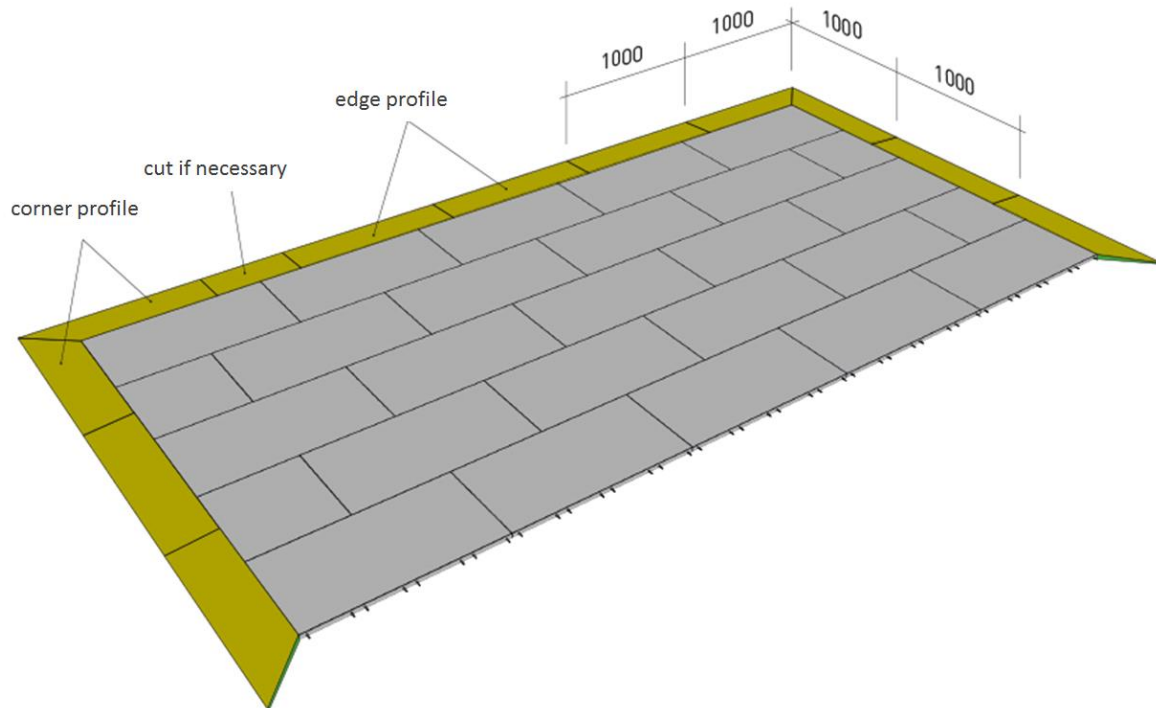
The profiles have to be stored dry at the area where they should install for about 1-2 days before lay out to ensure correct acclimation to the ambient conditions. Destack the profiles from the pallet and lay down loose on the ground. The ambient temperature for installation and storage should be between 10 °C and 25 °C.

3. Installation

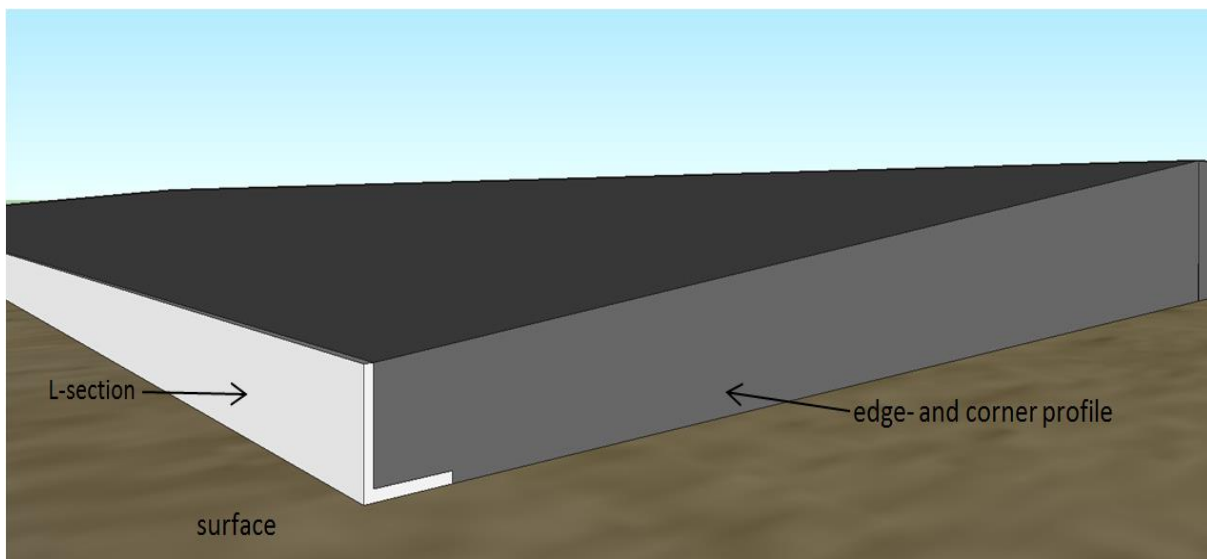
Lay the profiles on the edge of the **SPORTEC® style** tiles and glue them. For installation of **SPORTEC® style Edge and Corner Profiles** an edging (L-section) of metal is necessary. Lay the edging directly below the tile and glue them with a 1-component PUR adhesive to the surface. An additional fixing of the profiles with dowels is recommended. The next step is to glue the **SPORTEC® style Edge and Corner Profiles** to the edging and the surface and as well the joints between the profiles. With this procedure there will be a high safety against moving the tiles. The slabs are easy to cut by using a low-speed sabre (blade for wood/medium-size teeth) or a carpet knife in conjunction with a steel straightedge.

The installation recommendation is not subject to any change service! All information is without guarantee.
Latest version of this document available on www.kraiburg-relastec.com/sportec

page 1 of 3



Installation of the profiles



Installation of L-section

4. Coating

Due to the open pored surface a sealing is not possible.

The installation recommendation is not subject to any change service! All information is without guarantee.
Latest version of this document available on www.kraiburg-relastec.com/sportec

5. Important details

The profiles may only be installed on leveled, dry and clean substrate.

The profiles could be split with a jigsaw or a cutting knife.

It is possible to uninstall and stacking or storage the profiles and install again when needed fast and easy.

In case of claims caused of falsely delivered goods, defect goods, insufficient quantities or other possible faults make a claim immediately and stop the installation directly. A claim of delivered material is only possible with untreated material and with declaration of the order number.

DISCLAIMER:

These recommendations for applications and installation are based on our extensive experience and on current technological practice. Our liability and responsibility in the event of damages shall be limited to the extent defined in our General Terms and Conditions of Business, regardless of the above recommendations or of any statements made or advice given by our sales representatives or applications engineering staff.

The installation recommendation is not subject to any change service! All information is without guarantee.
Latest version of this document available on www.kraiburg-relastec.com/sportec

page 3 of 3